



O2NE+ & Safe-Ox+

User Manual

THIS IS A PRECISION DEVICE!

- **KEEP UP RIGHT**
- **ALLOW 2 HOUR WARM UP**
- **DO NOT SHOCK OR DROP**

Commercial in Confidence

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Warnings, Cautions and Notes

Warnings and Cautions are used in this Manual to highlight potential hazards and safety risks. Notes are used to provide supplementary information that is not hazard-related.



WARNING: THIS INDICATES A POTENTIALLY HAZARDOUS SITUATION THAT, IF NOT AVOIDED, COULD RESULT IN DEATH OR SERIOUS INJURY.



CAUTION: THIS INDICATES A POTENTIALLY HAZARDOUS SITUATION THAT, IF NOT AVOIDED, COULD RESULT IN EQUIPMENT DAMAGE OR LOSS OF DATA.



NOTE: THIS INDICATES INFORMATION THAT IS CONSIDERED IMPORTANT BUT IS NOT HAZARD RELATED.

1 Safety information

Every gas monitor installation should be risk assessed. The correct location of monitor(s) must consider the potential sources of gas leaks and the location of expected human occupation in the area. Where large areas must be monitored, it is often advised that no single monitor should cover a volume in excess of 80m³. The installation of more monitors should be considered where an area is complex in shape, filled with obstacles, has a lack of ventilation or air circulation, or if there are dead zones where gas can collect

The Ax O2NE+™/Safe-Ox+™ is designed to be compliant with the following standards: EN61010-1: 2001, IEC61010-1: 2001. It is designed to be safe at least under the following conditions.

- 1) Indoor use
- 2) Altitude up to 1800m
- 3) Temperature 0°C to +40°C
- 4) Maximum relative humidity 80% for temperatures up to 31°C decreasing linearly to 50% relative humidity at 40°C.
- 5) Mains voltage supply fluctuations not to exceed 10% of the nominal voltage
- 6) Impulse withstand (over-voltage) category II of IEC 60364-4-443
- 7) Pollution degree 2
- 8) Mains voltage:-
 - a. 230V AC (Not adjustable - Instrument will be factory set)
 - b. 110V AC (Not adjustable - Instrument will be factory set)
 - c. 24V DC (Not adjustable - Instrument will be factory set)
- 9) Mains power:-
 - a. Less than 5VA – 110V AC and 230V AC versions
 - b. Less than 5W – 24V DC version.
- 10) Mains frequency - 50/60Hz
- 11) The remote alarm repeater has ingress protection to IP43: direct sprays of water up to 60° from the vertical in accordance with EN 60529:1991 + A1. All other units have ingress protection to IP65: low pressure water jets from all directions and totally protected from dust in accordance with EN 60529:1991 + A1.
- 12) Insulation: - Reinforced insulation, class II product according to IEC536.
- 13) Not for use in corrosive or explosive atmospheres
- 14) Not approved for use in vehicles, ships or aircraft

Fuse ratings:-

230V AC, 500mA, F rating 250V (20mm x 5mm glass cartridge)
110V AC, 500mA, F rating 250V (20mm x 5mm glass cartridge)
9-24V DC, 200mA, AS rating 250V (20mm x 5mm glass cartridge)

4 to 20mA (or 0-1V) Output:-

External connected equipment must meet the requirements for reinforced insulation or must be a Safety Extra Low Voltage (SELV) circuit as defined in IEC60950-1.

The above statement refers to the risk of externally connected equipment introducing hazardous voltages into the A50™ (O2NE+™, Safe-Ox+™ or CO Clear™). It is the responsibility of users of this product to ensure that their equipment/accessory is safe before connecting it.



NOTE: IF THE EQUIPMENT IS USED IN A MANNER NOT SPECIFIED BY THE MANUFACTURER, THE PROTECTION PROVIDED BY THE EQUIPMENT MAY BE IMPAIRED.



NOTE: THE O2NE+™ AND SAFE-OX+™ RANGE OF INSTRUMENTS ARE PRECISION INSTRUMENTS AND THEREFORE ARE SUSCEPTIBLE TO SHOCK. CARE SHOULD BE TAKEN WHEN INSTALLING YOUR O2NE+™ OR SAFE-OX+™ TO AVOID INSTRUMENT DAMAGE.

2 Package Contents Checklist

On receipt of the Ax O2NE+™/Safe-Ox+™ please check you have the following:

- 1) Ax O2NE+™/Safe-Ox+™ main unit and alarm repeater
- 2) User manual
- 3) Test certificate
- 4) Rawl plugs and screws for wall mounting
- 5) Drilling template

Any optional items ordered such as:

- 1) Additional alarm repeater's each with 8 metres of interconnecting cable
- 2) Relay junction box

3 Overview

Two variants of this product are available. The Ax O2NE+™ O2 detector is designed to detect the presence of low oxygen in ambient air.

The Ax Safe-Ox+™ O2 detector is designed to detect the presence of high and low oxygen in ambient air.

Instrument Name	Application	Sensor Type
Ax O2NE+™	Fixed instrument configured as standard with two depletion alarms, representing warning (19.5%) and danger (18%) levels of oxygen	Partial pressure
Ax Safe-Ox+™	Fixed instrument configured as standard with two pre-set alarm levels at 23.0% and 19.5% O2	Partial pressure

3.1 Partial pressure sensor

This type of sensor measures the partial pressure of oxygen in the atmosphere where the instrument is located. Therefore it is directly affected by fluctuations in atmospheric pressure. To counteract this, a pressure compensation sensor is used to compensate for changes in atmospheric pressure.

The oxygen sensor used is not cross sensitive to helium so will measure correctly in the presence of a helium atmosphere. This means that the sensor can be safely used to detect oxygen displacement by helium gas leaks. Care should be taken however, if the Ax O2NE+™/Safe-Ox+™ is to be permanently exposed to a helium environment, as this can affect the performance of the pressure compensation sensor over time. Contact Analox for installation advice if you intend to use the unit in this way.

3.2 Setup

Different versions of the instrument allow operation from

- 1) 210/250V AC supply
- 2) 110/120V AC supply
- 3) 9-24V DC supply

The Ax O2NE+™/Safe-Ox+™ is intended to be used as a permanent installation. It provides a digital readout of oxygen, plus audible and visual alarms to potentially dangerous deficiencies (and abundancies in case of Ax Safe-Ox+™) of oxygen in the air surrounding the instrument. The instrument uses an electrochemical cell together with state of the art technology, built in an IP65 splash proof housing and is designed to provide long, trouble free service, with minimum maintenance.

The Ax O2NE+™ has two pre-set alarm levels at 19.5% and 18% O2. The alarms are set with a small hysteresis which means the O2 concentration has to rise above the alarm set point before the alarm will cancel.

The Ax Safe-Ox+™ has two pre-set alarm levels at 23.0% and 19.5% O2. The alarms are set with a small hysteresis which means the O2 concentration has to fall below the 23.0% alarm setpoint or rise above the 19.5% alarm setpoint before the alarm will cancel.

Optional items fitted to or supplied with the unit may include the following:

- 1) Remote alarm repeater*
- 2) One or two medium duty relays
- 3) Test gas, flow indicators and control valves*
- 4) Flow adaptor*

Items marked with an asterisk (*) do not need to be specified at the time of order and may be retro fitted.

4 Installation of the Product



CAUTION: THE O2NE+ AND SAFE-OX+ RANGE OF INSTRUMENTS ARE PRECISION INSTRUMENTS AND THEREFORE ARE SUSCEPTIBLE TO SHOCK. CARE SHOULD BE TAKEN WHEN INSTALLING YOUR O2NE+ OR SAFE-OX+ SO AS TO NOT DAMAGE THE INSTRUMENT.

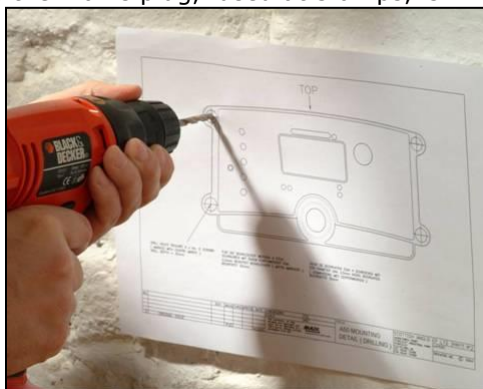
4.1 Removal of warning label from display

Prior to fitting the Ax O2NE+™/Safe-Ox+™ the warning label must be removed from the instrument display window. This is an easy peel label and should be removed easily without leaving behind any residue.



4.2 Wall mounting

The Ax O2NE+™/Safe-Ox+™ should be mounted onto a wall at normal working head height using the mounting lugs and drilling template supplied. Use the paper template to drill the 4 required holes in the wall and use the rawl plugs and screws provided to mount the unit. It is not necessary to dismantle the Ax O2NE+™/Safe-Ox+™ main unit in any way prior to installation. You need to ensure the mains plug, fused at 3 amps, is in easy reach of a power socket.



The alarm repeater housing also has wall mounting lugs.

4.3 Wiring installation

It is necessary to identify the model of Ax O2NE+™/Safe-Ox+™ prior to installation. The calibration certificate accompanying each instrument will clearly identify the information required.



WARNING: ENSURE THAT THE ELECTRICAL SUPPLY TO THE INSTRUMENT IS SWITCHED OFF WHILST INSTALLING ANY WIRING

4.4 AC supply models

Mains powered Ax O2NE+™/Safe-Ox+™'s are pre-wired with a mains cable, fitted with a plug suited to the destination country. Where internal plug fuses are fitted, these are 3 amp. Ensure that the unit is connected to the correct supply voltage (i.e. 110 or 230V AC). Where no fuse is fitted in the plug, the instrument should be powered from a 3 amp fused outlet. The Ax O2NE+™/Safe-Ox+™ is fitted with an internal fuse, which is rated at 500mA.

4.5 DC supply models

DC powered Ax O2NE+™/Safe-Ox+™ 's require a DC supply in the range 9-24V DC. A 2m cable is factory fitted to the instrument. The DC supply should be connected to this cable as follows:

- 1) Blue wire negative (0Volts)
- 2) Red wire positive (9 to 24Volts)

4.6 Alarm repeaters

The Alarm repeater has four status indicators and a Mode button, which mimic the button and indicators on the main Ax O2NE+™/Safe-Ox+™ enclosure.

An 8 metre, 8 core cable is pre-wired to the Ax O2NE+™/Safe-Ox+™ on units to be fitted with an alarm repeater. This ensures that for a basic installation, there is no need to dismantle the Ax O2NE+™/Safe-Ox+™ main unit. A maximum of three repeaters may be fitted in a daisy chain configuration.

4.6.1 To connect a “Hard Wired” Remote Alarm Repeater

- 1) Disconnect the power supply from the Ax O2NE+™/Safe-Ox+™.
- 2) Open the Remote Alarm Repeater unit by removing the 4 screws in the front of the case and carefully pulling the case apart. The connecting wires from the Ax O2NE+™/Safe-Ox+™ pass through one of the cable glands on the Remote Alarm Repeater.
- 3) Terminate the wires in accordance with the table below

REPEATER CABLE COLOURS			
Type 1	Repeater Term	Type 2 (Cat 5)	ST1 Terminal No
	8		3
	7		2
	6		4
	5		5
	4		6
	3		7
	2		8
	1		1

- 4) Replace the lid of the Remote Alarm Repeater, insert and tighten the 4 screws, and mount it in the desired position using the 2 fixing lugs.
- 5) Restore power to the Ax O2NE+™/Safe-Ox+™. Press the switch on the Remote Alarm Repeater once, and ensure that the four indicators flash. Note that in the presence of a genuine alarm, this test feature is disabled.

4.6.2 To connect a “Quick Connect” Remote Alarm Repeater

- 1) Disconnect the power supply from the Ax O2NE+™/Safe-Ox+™.
- 2) Insert the connector on the end of the wire into either socket on the bottom of the Remote Alarm Repeater.
- 3) Restore power to the Ax O2NE+™/Safe-Ox+™. Press the switch on the Remote Alarm Repeater once, and ensure that the four indicators flash. Note that in the presence of a genuine alarm, this test feature is disabled.

4.6.3 To connect a "Strobe" Remote Alarm Repeater

- 1) Disconnect the power supply from the Ax O2NE+™/Safe-Ox+™.
- 2) Open the Remote Alarm Repeater unit by removing the 4 screws in the front of the case and carefully pulling the case apart. The connecting wires from the Ax O2NE+™/Safe-Ox+™ pass through one of the cable glands on the Remote Alarm Repeater.
- 3) Terminate the wires in accordance with the table below

REPEATER CABLE COLOURS			
Type 1	Repeater Term	Type 2 (Cat 5)	ST1 Terminal No
	8		3
	7		*See Note 4
	6		4
	5		5
	4		6
	3		7
	2		8
	1		1

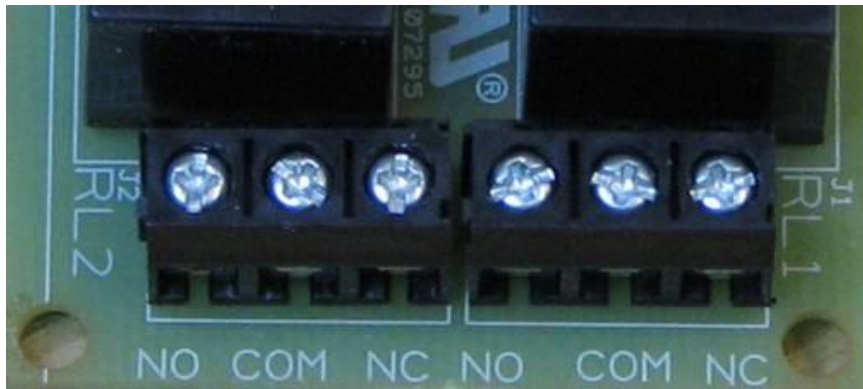
- 4) Connect the free wire (Brown or Orange) to A50-231 main PCB at JP13 terminal 5.
- 5) Replace the lid of the Remote Alarm Repeater, insert and tighten the 4 screws, and mount it in the desired position using the 2 fixing lugs.
- 6) Restore power to the Ax O2NE+™/Safe-Ox+™. Press the switch on the Remote Alarm Repeater once, and ensure that the four indicators and the LED strobe flash. Note that in the presence of a genuine alarm, this test feature is disabled.

4.7 Alarm relay output models

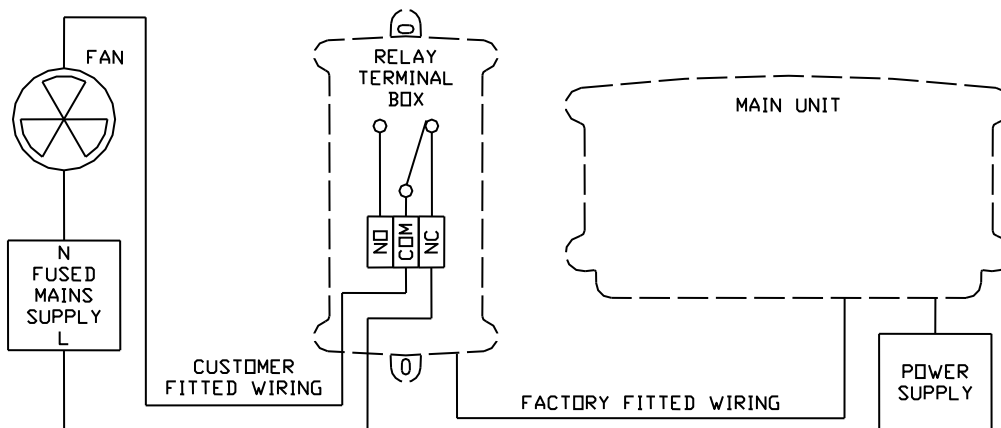
You may have ordered your Ax O2NE+™/Safe-Ox+™ with a relay. The relay contacts are 'Volt-Free' single pole changeover, rated 240VAC/30VDC 2 amps. The relay is non-latching. This means the relay will only initiate when gas is present. As standard the relays are setup in a fail-safe configuration. This means that the relay is energised during normal operation. Please note that on power up the relay is only energised after the 10 second start-up period. See below for details of how the relay should be connected.

4.8 Relay wiring

The cable gland is for cables of outside diameter between 5 and 7mm, if cable fitted is outside that range, a suitably specified cable gland must be used. Ensure that the gland is properly tightened. Test that the cable is adequately gripped by the cable gland. Ensure that the cable is suitable for purpose, the load is within the limits of the relay, 240VAC/30VDC, 2 amps, and the insulation of the external circuit meets the requirements for basic insulation 240VAC/30VDC, 2 amps. After completing wiring, ensure that the terminal box cover is securely replaced.



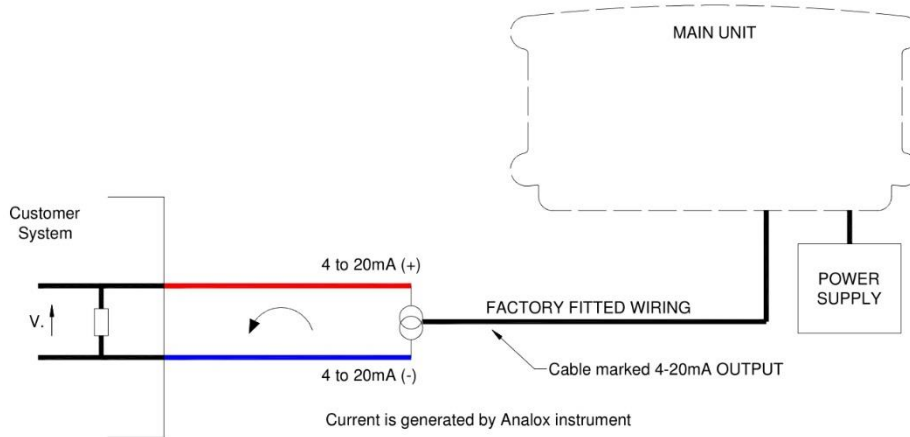
Relay Terminal Box Terminations



4.9 4 to 20mA output models

You may have ordered your Ax O2NE+™/Safe-Ox+™ with a 4 to 20mA output. A 2m cable is factory fitted to the instrument. The 4 to 20mA output current is generated by the instrument. The customer system should be connected to this cable as follows and as per the following drawing:

- 1) Blue wire 4 to 20mA negative
- 2) Red wire 4 to 20mA positive



5 Operation

5.1 Normal operation

When the Ax O2NE+™/Safe-Ox+™ is turned on it will take approximately 10 seconds to start-up. During this period, the 'Good/OK' and 'Fault' status indicators will be turned on. After the initial start-up period has expired, the 'Fault' status indicator will turn off. The 'Good/OK' status indicator will be illuminated and flash off briefly every few seconds, indicating normal operation. The status indicators on any alarm repeaters will mimic this operation. On display models the display will briefly read '8.8.8.8' on power up before reverting to the O2 reading.



NOTE:

THE INSTRUMENT SHOULD BE ALLOWED TO SETTLE FOR A PERIOD OF 2 HOURS BEFORE SENSOR READINGS STABILISE.

Momentarily pressing the 'Mode' button on either the Ax O2NE+™/Safe-Ox+™ or any alarm repeaters, in the absence of any alarm conditions, causes an alarm test to be performed. The indicator lamps will flash 4 times and the buzzer will sound.

In all circumstances the alarm repeater will mimic the status indications and buzzer of the main unit.

Units fitted with relays are configured such that relays may operate in conjunction with Alarm1 or Alarm2. By default they are set to be energised in the absence of alarms, and de-energised in the presence of alarms. They may be factory configured in the opposite sense if required.

5.2 Alarm indications

5.2.1 Ax Safe-Ox+™

If the Ax Safe-Ox+™ detects an O2 concentration which is greater than the high alarm level, then the 'Alarm 1' indicator will begin to flash and the buzzer will sound at its slow speed.

If the measured concentration of O2 falls below the low alarm level, then the 'Alarm 2' indicator will begin to flash and the buzzer will sound at its medium speed.

On standard units the alarms are self-cancelling when the O2 concentration returns to a level within the alarm thresholds. Alternatively, latched alarm versions are available, on which the alarm conditions will be maintained until the 'Mode' switch has been pressed to accept the alarm, and the gas concentration has returned to a level within the alarm thresholds.

5.2.2 Ax O2NE+™

If the Ax O2NE+™ detects an O2 concentration which is less than the first alarm level, then the 'Alarm 1' indicator will begin to flash and the buzzer will sound at its slow speed.

If the measured concentration of O2 continues to fall below the second alarm level, then the 'Alarm 2' indicator will begin to flash and the buzzer will sound at its medium speed. The 'Alarm 1' indicator will continue to flash.

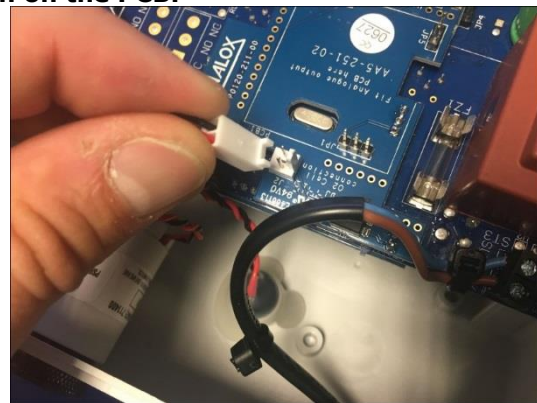
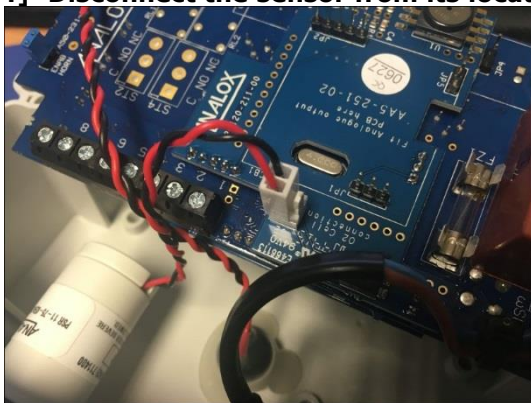
On standard units the alarms are self-cancelling when the O2 level rises above the alarm limits. Alternatively, latched alarm versions are available, on which the alarm conditions will be maintained until the 'Mode' switch has been pressed to accept the alarm, and the gas level has risen above the alarm threshold.

6 Maintenance

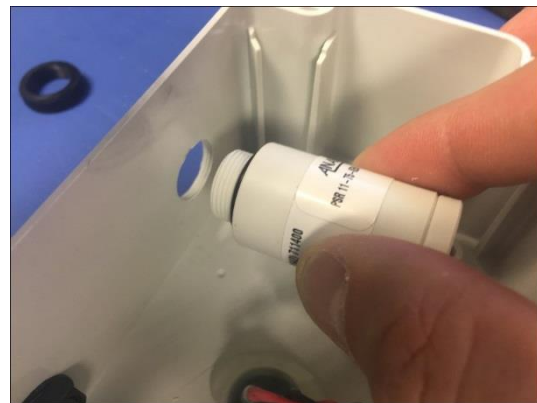
6.1 Oxygen cell replacement

The following instructions describes the replacement of the O2NE+™ & Safe-Ox+™ oxygen sensor.

- 1] Upon receiving the new sensor, remove from its packaging and leave for 24 hours to stabilise in air.
- 2] Power down the instrument and remove from its installed location to allow access to the lid screws.
- 3] Remove the lid of the instrument to gain access to the internals of the instrument.
- 4] Disconnect the sensor from its location on the PCB.



- 5] Remove the locking ring from the sensor and remove the sensor from the enclosure.



- 6] Refit the new sensor by reversing the above process.
- 7] Refit the enclosure lid and re-install the instrument and power up.

Upon renewing the oxygen sensor a full calibration will be required to be performed, this should be done 2 hours after power up.

6.2 Calibration adjustment

The following instructions apply to the O2NE+™, Safe-Ox+™, and any O2NE™ or Safe-Ox™ devices serviced on or after August 2014 (this date is printed on the product label).



- For older 10 year O2NE™ or 10 year Safe-Ox™ devices please follow the calibration instructions found in: [P0120-820-05 O2NE & Safe-Ox User Manual](#)
- For standard O2NE™ devices please follow the calibration instructions found in the [AA1-810 O2NE User Manual](#)
- For standard Safe-Ox™ devices please follow the calibration instructions found in the [AA1-811 Analox Safe-Ox User Manual](#)

For O2NE+™, Safe-Ox+™ devices built before October 2016 please follow the calibration instructions found in: P0120-820-10 O2NE+ & Safe-Ox+ User Manual (Please contact Analox if manual is required).

Note: Gases used on the Ax O2NE+™/Safe-Ox+™ must be manufactured to a $\pm 2\%$ tolerance.

Note: For best performance the monitor should be powered and allowed to warm-up for approximately 2 hours before calibration is performed. This will allow the whole instrument to stabilise at its operating temperature.

6.2.1 Full calibration adjustment

A full calibration adjustment should be performed on the Ax O2NE+™/Safe-Ox+™ 2 hours after initial installation or after a sensor replacement.

A proof test should be carried out at least every 12 months* thereafter (See section 6.4)

***Typical performance, with fixed temperature, humidity and pressure. Adjustment may be required.**

In order to perform a full calibration adjustment, you will need the following equipment:

- 1) Test Gas with 20.9% oxygen in nitrogen, $\pm 2\%$ tolerance
- 2) O2NE+ and Safe-Ox+ 58/110L regulator kit (Comprising calibration gas bottle regulator, flow adaptor and tubing).

Then follow the procedure:

- 1] Fit the flow adaptor to the O2 sensor and connect, with tubing, to the 20.9% O2 cylinder and open the regulator to allow for the flow of gas over the sensor.**



- 2] **Enter Technician Mode by pressing the mode switch 3 times. If entered successfully the green LED will flash off for 1.5 seconds and on for 0.5 of a second.**
- 3] **Select auto calibration by pressing the mode switch 4 times. The 2 Red Alarm LED's will light up to show you are now in this mode.**
- 4] **Allow the gas to flow over the sensor for 2 minutes.**
- 5] **Press the mode switch 2 times to start the Auto Calibration, the Red Alarm LED's will turn off and the Green LED will continue to flash.**
- 6] **Wait one minute for the instrument to adjust. When the instrument has a new calibration value, the buzzer will sound one bleep and all the LED's will be off.**
- 7] **Accept this new calibration value by pressing the mode switch 2 times. The green LED will flash to show the instrument has accepted the new oxygen value.**

To return to normal operation, press the mode switch once. The LED's and buzzer will illuminate / sound 4 times before returning to normal operation.

If, during the one minute wait period, the red or amber LED's are illuminated consult the table below.

ALARM1 LAMP (RED)	ALARM2 LAMP (RED)	FAULT LAMP (YELLOW)	MEANING	ACTION
ON	OFF	OFF	Calibration gas is above allowable range	Ensure the calibration gas is 20.9% oxygen in nitrogen with +/-2% tolerance
OFF	ON	OFF	Calibration gas is below allowable range	Ensure the calibration gas is 20.9% oxygen in nitrogen with +/-2% tolerance
OFF	OFF	ON	Internal fault	Contact Analox.

Note: If at any time you send the wrong instruction and would like to abort, press the mode switch once and wait 20 seconds, this should bring you back to technician mode. Press the mode switch once again, this should bring you back to normal operation, the LED's and buzzer will illuminate/sound 4 times. Alternatively, disconnect the power supply to the Ax O2NE+™/Safe-Ox+™, wait a moment and re-connect power.

6.3 Alarm checks

To verify that the indicators and the audible alarms are working, press the Mode switch on the Ax O2NE+™/Safe-Ox+™ or any of its repeaters. The indicators and the audible alarm will pulse four times.

6.4 Proof test

To verify that the system is still operating within specification, you will need the following equipment:

- 1) A test gas cylinder containing 17% oxygen in nitrogen, +/-2% tolerance
- 2) A bump test gas (For Safe-Ox+™ only) with 23.5% oxygen in nitrogen, +/-2% tolerance
- 3) 0.5 lpm regulator to suit calibration gas bottle
- 4) Flow adaptor - Part No: 8000-0069A

Then follow the procedure for the particular instrument type:

6.4.1 Ax O2NE+™

- 1] **Fit the flow adaptor to the O2 sensor and connect, with tubing, to the 17% oxygen cylinder and open the regulator to allow for the flow of gas over the sensor.**
- 2] **After a few moments, the 'Alarm 1' alarm should operate, followed a little later by the 'Alarm 2' alarm.**
- 3] **Remove the test gas. It will take a little while for the gas to diffuse out of the instrument sensor, allowing the unit to recover to its normal non-alarm condition.**

6.4.2 Ax Safe-Ox+™

- 1] **Fit the flow adaptor to the O2 sensor and connect, with tubing, to the 17% oxygen cylinder and open the regulator to allow for the flow of gas over the sensor.**
- 2] **After a few moments, the 'Alarm 2' alarm should operate.**
- 3] **Remove the test gas. It will take a little while for the gas to diffuse out of the Instrument Sensor, allowing the unit to recover to its normal non-alarm condition.**
- 4] **Fit the flow adaptor to the O2 sensor and connect, with tubing, to the 23.5% oxygen bump test cylinder and open the regulator to allow for the flow of gas over the sensor.**
- 5] **After a few moments, the 'Alarm 1' alarm should operate.**
- 6] **Remove the test gas. It will take a little while for the gas to diffuse out of the instrument sensor, allowing the unit to recover to its normal non-alarm condition.**

6.5 Adjusting alarm set points

The procedure is very similar for setting either Alarm 1 or Alarm 2.

- 1] **Whilst the O2NE+™/Safe-Ox+™ is switched on, enter technician mode by pressing the mode switch 3 times. If entered successfully the green LED will flash off for 1.5 seconds and on for 0.5 of a second.**
- 2] **From technician mode, press the 'Mode' switch 2 times to set Alarm 1 or 3 times to set Alarm 2. The buzzer will bleep on each press. If this is done successfully, the instrument will show the 'Fault' indicator and the appropriate 'Alarm' indicator. If this is done inadvertently, or if another mode is selected, press the 'Mode' switch once to return to technician mode and then repeat this selection.**
- 3] **The display will indicate the present value of the alarm.**
- 4] **Press the 'Mode' switch twice to proceed to define a new setting, or once to abort and return to technician mode.**
- 5] **Press and hold the 'Mode' switch. The displayed value will count down at approximately one count per second. Release the switch when the displayed value is equal to the desired alarm value.**
- 6] **Upon release of the 'Mode' switch, the display will continue to show the new value. Accept the new setting by pressing the 'Mode' switch twice, or alternatively ignore the new setting by pressing the switch once. This will return to the technician mode.**
- 7] **To exit from technician mode, press the Mode switch once. The O2NE+™/Safe-Ox+™ then restarts by performing the normal power on sequence (4 flashes).**

6.6 Fault conditions

During normal operation, the instrument carries out a continuous self-test procedure. If operation is satisfactory, the 'Good/OK' status indicator will be on, blinking off momentarily every few seconds.

- 1] If there are no indicator lamps lit on the O2NE+™/Safe-Ox+™, check that power is connected and that the fuses are OK.
- 2] If the 'Good/OK' indicator is off, and the alarm indications are believed to be incorrect, carry out a full calibration. If this fails to correct the problem contact your qualified service engineer.

A summary of the indicator lamps and buzzer operations is shown in the following tables.

6.6.1 Ax O2NE+™

OK LAMP (GREEN)	ALARM1 LAMP (RED)	ALARM2 LAMP (RED)	FAULT LAMP (YELLOW)	MEANING
OFF	OFF	OFF	OFF	Power Off
ON/ BLIP OFF	OFF	OFF	OFF	Normal Operation
OFF	FLASHING AND SLOW BUZZER	OFF	OFF	O ₂ Level is < 19.5% †
OFF	FLASHING	FLASHING AND MED. BUZZER	OFF	O ₂ Level is < 18% †
OFF	OFF	OFF	FLASHING AND SLOW BUZZER	Calibration Error at Switch On ‡
OFF	FLASHING	OFF	FLASHING AND FAST BUZZER	O ₂ Cell Fault Output too High
OFF	FLASHING ♦	FLASHING ♦	FLASHING AND FAST BUZZER	O ₂ Cell Fault Output too Low
OFF	OFF	OFF	FLASHING AND VERY FAST BUZZER	Internal system fault contact Analox

† Note that alarm levels may be set at different values, depending on customer requirement

‡ A calibration error or a cell fault requires the attention of a service engineer. A recalibration procedure may overcome the problem.

♦ Only when Alarm 1 and Alarm 2 are enabled.

6.6.2 Ax Safe-Ox+™

OK LAMP (GREEN)	ALARM1 LAMP (RED)	ALARM2 LAMP (RED)	FAULT LAMP (YELLOW)	MEANING
OFF	OFF	OFF	OFF	Power Off
ON/ BLIP OFF	OFF	OFF	OFF	Normal Operation
OFF	FLASHING AND SLOW BUZZER	OFF	OFF	O ₂ Level is > 23.0% †
OFF	FLASHING	FLASHING AND MED. BUZZER	OFF	O ₂ Level is < 19.5% †
OFF	OFF	OFF	FLASHING AND SLOW BUZZER	Calibration Error at Switch On ‡
OFF	FLASHING	OFF	FLASHING AND FAST BUZZER	O ₂ Cell Fault Output too High
OFF	FLASHING ♦	FLASHING ♦	FLASHING AND FAST BUZZER	O ₂ Cell Fault Output too Low
OFF	OFF	OFF	FLASHING AND VERY FAST BUZZER	Internal system fault contact Analox

† Note that alarm levels may be set at different values, depending on customer requirement

‡ A calibration error or a cell fault requires the attention of a service engineer. A recalibration procedure may overcome the problem.

♦ Only when Alarm 1 and Alarm 2 are enabled.

7 Specifications

Specifications		
O ₂ range	0.1 to 25%	
Sensor accuracy*	Better than ± 0.75% O ₂ over 5.0 to 25.0% O ₂ Better than ± 1.00% O ₂ over 0.1 to 5.0% O ₂	
Response time (T90)	<60 seconds	
Operating temperature	0 to +40°C (+32 to +104°F)	
Temperature effect	0.2% of reading/°C or 0.1115% of reading/°F	
Atmospheric pressure range	811 to 1050mbar absolute	
Warm up time	10 seconds to normal operation Prior to calibration allow 2 hours to achieve full accuracy.	
Weight (without cables)	O2NE+™/	600g
	Alarm Repeater	150g
Dimensions	O2NE+™/Safe-Ox+™	175x105x75 mm
	Alarm Repeater	155x72x45 mm
IP rating	O2NE+™/Safe-Ox+™	IP65
	Alarm Repeater	Hard wired – IP65 Quick connect – IP43
Sensor type	Electro-Chemical Cell	
Sensor life*	Up to 7 years in air*. 7 year life is based on: 25°C temp 1 atm (atmosphere pressure) Exposure to 20.9 O ₂ in air Differing environmental factors will alter the potential lifespan	
Display	4 digit Liquid Crystal Display	
Alarms	2 x Alarm Visual Indicators 1 x System Fault Indicator 1 x Status Indicator Common Audible Alarm	
Relays	One or Two Optional Alarm Relays with changeover contacts assigned to Alarm 1, Alarm 2 or System Fault. Contact Rating 240V AC or 30V DC at up to 2A. Contacts are non-latching Fail-Safe.	
Output	2 wire, 4 to 20mA (Max load 150 Ω)	
Power supply options	a) 210 to 250VAC supply b) 110 to 120VAC supply c) 9-24VDC supply	

* Typical performance, with fixed temperature, humidity and pressure

8 Warranty

We provide the following warranties for the O2NE+ & Safe-Ox+:

- **2 Year Warranty, from the date of the original sales invoice (Electronics)**
- **2 Year Warranty, from the date of the original sales invoice (Oxygen sensor)**

We warrant that the equipment will be free from defects in workmanship and materials.

The Warranty does not extend to and we will not be liable for defects caused by the effects of normal wear and tear, erosion, corrosion, fire, explosion, misuse, use in any context or application for which the equipment is not designed or recommended, or unauthorised modification.

The Warranty will be void and shall cease to be effective in the event that any alterations or repairs are made or attempted except in accordance with any specific previous written authorisation from us.

Following a valid Warranty claim in accordance with the above, the equipment, upon return to us, would be repaired or replaced without cost or charge but in our discretion, we may elect instead to provide to you whichever is the lesser of the cost of replacement or a refund of net purchase price paid as per our Invoice on initial purchase from us.

We shall have no liability for losses, damages, costs or delays whatsoever. We shall have no liability for any incidental or consequential losses or damages. All express or implied warranties as to satisfactory or merchantable quality, fitness for a particular or general purpose or otherwise are excluded and no such Warranties are made or provided, save as set out in this Clause 7.

In order to effectively notify a Warranty claim, the claim with all relevant information and documentation should be sent in writing to:

Analox Limited
15 Ellerbeck Court
Stokesley Business Park
Stokesley
North Yorkshire
TS9 5PT

Or by e-mail to : info@analoxgroup.com

We reserve the right to require from you proof of dispatch to us of the notification of Warranty claim by any of the above alternative means.

The equipment should not be sent to us without our prior written authority. All shipping and Insurance costs of returned equipment are to be borne by you and at your risk. All returned items must be properly and sufficiently packed.

9 Disposal



According to WEEE regulation this electronic product cannot be placed in household waste bins. Please check local regulations for information on the disposal of electronic products in your area.

10 UK Declaration of Conformity

UK Declaration of Conformity

Declaration number: P0120-C003-00

Manufacturer's name: Analox Limited

Manufacturer's address: 15 Ellerbeck Court
Stokesley Business Park
Stokesley
North Yorkshire
TS9 5PT

It is declared that the following product:

Product name: O2NE+
SafeOX+

Product code: AX1BKxxxxxxxxxxxx

Conforms to all applicable requirements of: BS EN50270:2015 (Type 1)
BS EN61000-6-3:2007 + A1:2011
BS EN/IEC 61010-1:2010 (3rd Edition)

- Complies with the Electromagnetic Compatibility Regulations 2016
- The Electrical Equipment (Safety) Regulations 2016
- Complies with the requirements of UK RoHS 2012
- Complies with the requirements of WEEE Regulations 2013

The above product is UKCA-marked and satisfies the relevant legislative requirements of the UK



Signed on behalf of: Analox Limited

Date: 18th June 2021

Signed: 

Name: Paul Branton
Position: Technical Director

11 Declaration of conformity

Declaration of Conformity

Declaration number: P0120-903-03

Manufacturer's name: Analox Sensor Technology Limited

Manufacturer's address: 15 Ellerbeck Court
Stokesley Business Park
Stokesley
North Yorkshire
TS9 5PT

It is declared that the following product:

Product name: O2NE+
SafeOX+

Product code: AX1BKXXXXXXXXXXXX

Conforms to all applicable requirements of: EN50270:2015 for Type 1 Equipment
EN61000-6-3:2007 + A1:2011
FCC to class B levels according to title
47 of the Code of Federal Regulations
(CFR) part 15 (47CFR15):2008
EN 61010-1:2010 (3rd Edition)
IEC 61010-1:2001 (2nd Edition)
IEC 61010-1:2010 (3rd Edition)

- Complies with the requirements of the EMC Directive 2014/30/EU
- Complies with the requirements of the Low Voltage Directive 2014/35/EU, as amended
- Complies with the requirements of the RoHS2 Directive 2011/65/EU
- Complies with the requirements of the WEEE Directive 2012/19/EU

CE The above product is CE-marked and satisfies the relevant legislative requirements of the European Economic Area (EEA)



CSA The above product is approved for use in the USA and Canada. cCSA_{US}, Master Contract 239512, Certificate 1909026



The above product is approved for use in Europe, CB Test Certificate NO44944

FCC The above product is approved by FCC to class B levels according to title 47 of the Code of Federal Regulations (CFR) part 15 (47CFR15):2008




C-Tick The above product complies with the Australian and New Zealand EMC requirements for C-Tick marking



Signed on behalf of: Analox Limited

Date: 1st May 2018

Signed: 

Name: Mark Lewis
Position: Managing Director

Document ref: P0120-903-03

May 2018